










## KIT FOR ALIGNMENT AND LINE BORING OF THE CRANKSHAFT HOUSING

from Ø 220 mm to Ø 320 mm COMPOSED OF :

|   | QUANTITY  | DESCRIPTION   |  |  |
|---|---|---|--|--|
|    | N° 1  | SELF-CENTERING<br>SUPPORT HOLDER<br>PLATE                         |  |  |
|   | N° 1  | EXTERNAL SELF-<br>CENTERING<br>SUPPORT                            |  |  |
|    | N° 4<br>Suggested for lengths up to 3 m<br>(for lengths over 3 m, the quantity<br>has to be higher) | INTERNAL<br>EXPANDING<br>SUPPORT                                  |  |  |
|   | N° 12<br>(total quantity for all the 4 supports)  | INTERNAL<br>EXPANDING RADIUS<br>SUPPORT<br>(36MM)                 |  |  |
|  | N° 12<br>(total quantity for all the 4 supports)  | ADJUSTING ROD<br>FOR INTERNAL<br>EXPANDING<br>SUPPORT<br>(50 MM)  |  |  |
|  | N° 12<br>(total quantity for all the 4 supports)  | ADJUSTING ROD<br>FOR INTERNAL<br>EXPANDING<br>SUPPORT<br>(100 MM) |  |  |
|  | N° 4<br>For each internal expanding<br>support  | SUPPORT HOLDER<br>RING  |  |  |
|  | N° 1  | TOOL HOLDER   |  |  |

